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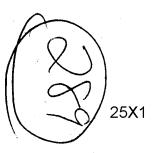
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basic imagery interpretation report

Activity at Severodvinsk Shipyard Complex,

STRATEGIC WEAPONS INDUSTRIAL FACILITIES BE: Various USSR



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List of Acronyms and Abbreviations

This list in its entirety is UNCLASSIFIED

A Alfa-class SSN

C-I/-II Charlie I/II-class SSGN
D-I/-II/-III Delta I/II/III-class SSBN
DDG Guided-missile destroyer
ECM Electronics countermeasures

E-II Echo II-class SSGN

F Foxtrot SS FF Frigate

FFG Guided-missile frigate
G-V Golf V-class SSB
J Juliett-class SSG

LCM Mechanized landing craft
N November-class SSN
nm Nautical mile(s)

NMTC Naval missile test center

NPIC National Photographic Interpretation Center NSSSF Nuclear Submarine Special Support Facility

O Oscar-class SSGN
P Papa-class SSGN
PG Patrol escort

PGG Guided missile patrol combatant

R Romeo-class SS RP Reporting position

RSB Rectangular support barge
SALT Strategic Arms Limitation Treaty
SLBM Submarine-launched ballistic missile

SS Attack submarine

SSAN Nuclear-powered auxiliary submarine

SSB Ballistic missile submarine

SSBN Nuclear-powered ballistic missile submarine

SSG Cruise-missile attack submarine

SSGN Nuclear-powered cruise-missile attack submarine

SSN Nuclear-powered attack submarine

T Tango-class SS
TY Typhoon SSBN

VLF Very low frequency
V-III Victor III-class SSN

W Whiskey-class SS
Y Yankee-class SSN
Y-I/-II Yankee I/II-class SSBN
YFD Floating drydock

YFDM Medium floating drydock
YGTN Floating target barge
YD Floating crane
YE Ammuniton lighter
YR Floating workshop
YRD Auxiliary repair dock

YRRN Radiological repair barge Z Zulu-class SS

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NSTALLATION OR ACT	IVITY NAME				· · · · · · · · · · · · · · · · · · ·	COUNTRY
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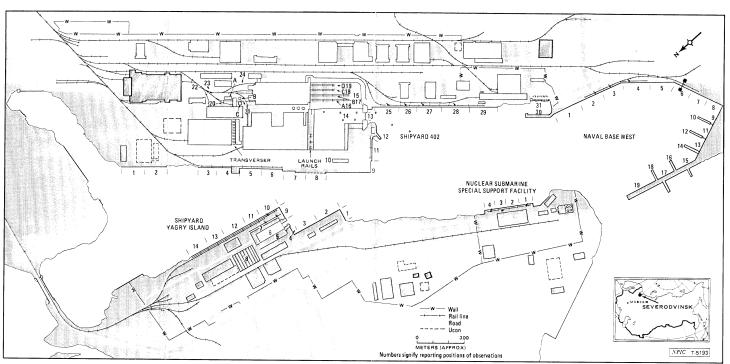


FIGURE 1. LAYOUT OF SEVERODVINSK SHIPYARD COMPLEX, USSR

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Shipyard 402

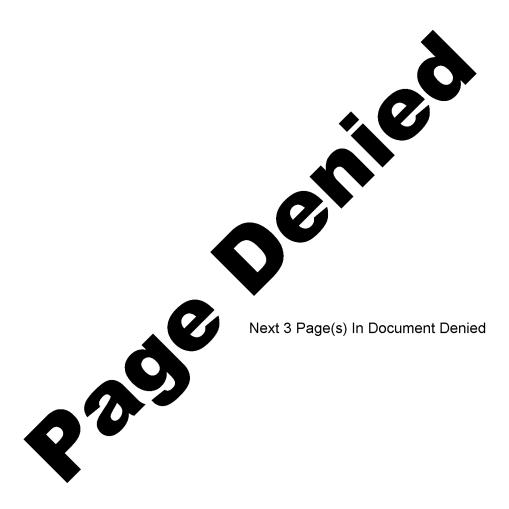
Typhoon-Series Activity

5. (S/WN) By the Typhoon SSBN had returned to its fitting-out quay at RP 9 after the first at-sea launch of the SS-NX-20 SLBM on three SS-NX-20 demiballast cans were removed from the submarine, and a personnel work platform was being launched into the name of the submarine.	25X1 25X1
being lowered into the number 2 starboard missile tube. Missile tube maintenance continued through at least when all 20 of the demiballast cans (Figure 2) had been removed. On steam was being vented from the starboard side of the hull below the forward missile tubes. Between the external passageway connecting the top of the sail and the port side of the hull (Figure 2) was emplaced. By keel blocks had been placed down the centerline of the launch dock (Figure 2) in preparation for returning the Typhoon SSBN to the launch dock. On the launch dock was in the center of the launch basin (Figure 2)	25X1 25X1 25X1 25X1
launch dock. Onthe launch dock was in the center of the launch basin (Figure 3). By the launch dock had been removed from the basin and flooded down, and the Typhoon SSBN had been positioned inside the well (Figure 4).	25X1 25X1
6. (TSR) the launch dock (with the Typhoon SSBN in its well) had been raised	25 X 1
and was being maneuvered through the gateworks of the launch basin (Figure 5). Analysis of enhanced imagery of (inset, Figure 5) revealed that the Typhoon does not have the unique double-hogner stern configuration seen on the Oscar and Papa SSGNs. Additionally, no stern planes or propellers could be identified. An unidentified vertical object extended from the	25 X 1
meters beyond the trailing edge of the upper rudder and was high. While the possibile	25X1 25X1
ity exists that this vertical object is a lower rudder (it was observed swung to the starboard side of the submarine on Figure 6), the object may be a vertical support structure, which is an extension of the keel block arrangement. Although the caisson sections normally used to obscure	25 X 1
the view of the lower portion of a submarine inside the launch dock were not installed until unidentified objects were positioned on either side of the beaver tail (inset, Figure 5) which effectively concealed that area of the submarine from view.	25 X 1 25 X 1
7. (S/WN) The Typhoon SSBN remained underneath the arched-roof panels inside the launch dock (Figure 6), and work was ongoing on the stern portion of the submarine, in various	
from the launch dock and was undergoing deperming at the calibration pier. The Typhoon was	25 X 1
oriented on a westerly heading and continued deperming through By 0950Z on the Typhoon had been repositioned at the SLBM loading facility at Naval Base West for SS-NX-20 compatibility/loading operations (Figure 7). Three 19-meter, SS-NX-20-associated railcars were next to the SLBM loading facility. One was outside the perimeter fence and two were near the	25 X 1
SLBM erector. By 1721Z on the hoisting mechanism of the handling crane had been positioned over the missile bay of the submarine. The block and tackle had been lowered over the open door of the starboard missile tube immediately forward of the sail, and the 19-meter railcar outside the perimeter fence at 0950Z had probably been moved inside the fenced area	25 X 1
(rigure b). No actual missile loading was observed, and by the Typhoon was again at the	25 X 1
calibration pier at Shipyard 402 for additional deperming and was oriented on a southerly heading (Figure 9). On all 20 demiballast cans were on the quay at RP 9. By the Typhoon had been repositioned at its fitting-out quay, and by 18 of the 20 demiballast cans had been loaded aboard the submarine. (Continued p. 10)	25X1 25X1

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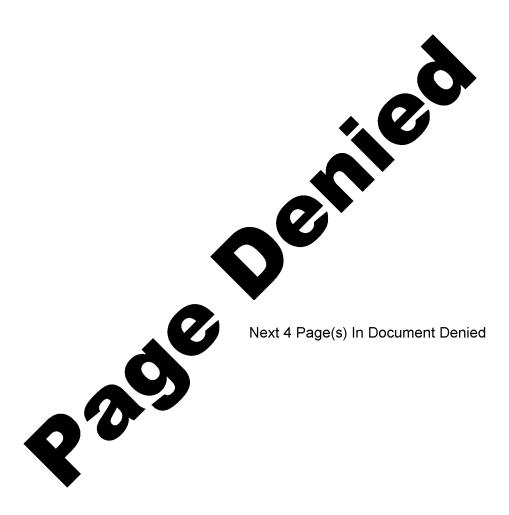


8. (S/WN) The Typhoon SSBN remained at the fitting-out quay at RP 9 through at least	25 X 1
and by the Typhoon had departed the complex for an additional at-sea period. By	25X1
the Typhoon had returned to RP 9, and two 19-meter, SS-NX-20-associated railcars were	25X1
at the SLBM loading facility at Naval Base West (only one 19-meter railcar was at the facility	
between the Typhoon had again departed the complex, a third SS-NX-	25 X 1
20 demiballast can was on the quay, and only one 19-meter railcar was at the SLBM loading	
facility. On an SS-NX-20 SLBM was launched from the Typhoon SSBN in the White Sea. ²	25X1
The presence of the Typhoon on along with the arrival of an additional 19-meter railcar	25 X 1
and the addition of a demiballast can on indicates that between the	25X1
Typhoon was probably loaded with a missile for the launch. The operation with	25 X 1
the Typhoon at the SLBM loading facility was for compatibility testing or possibly for loading-crew	
training. The loading of the demiballast cans between probably further	25X1
indicates that a missile was not loaded on since the normal procedure is to load ballast	25X1
cans first and then load missiles. By the Typhoon SSBN had returned to its fitting-out	25X1
quay at RP 9.	•
9. (S/WN) Preliminary launch preparations from buildingway 3 of construction hall 3 were	
observed on The launch dock, which is normally berthed in front of launch rail 1,	25X1
was repositioned in front of launch rail 3, and bridging rails were positioned over the cradle	20/(1
trough between the launch dock and the doors to construction hall 3 (Figure 10). Additionally,	
two probable dollies that will be used to transfer flotation devices for a weighted test of the	
launch rail system from the construction hall to the launch dock were on the launch rails.	
Between the launch dock had been returned to its normal berthing position in	25X1
front of launch rail 1.1 The bridging rails, probable dollies, and the launch dock support cradles	20/(1
remained in front of launch rail 3. While the launch of Typhoon SSBN unit 2 is expected later this	
year, additional launch preparations will be required before the launch can occur. Additionally,	
the arched-roof panels and keel blocks used in the drydocking of Typhoon SSBN unit 1 (Figure	
10) must be cleared from the well of the dock before a launch takes place.	
10. (S/WN) Numerous pieces of submarine components and plating which are probably	
related to the Typhoon SSBN construction program were observed throughout the reporting	
period. Possible pressure hull sections were on the staging platforms behind construction hall 3 in	
early January and February. Mensuration of these sections was not possible. Two pressure hull	
sections were on the platforms on (Figure 11). One pressure hull section was	25 X 1
in diameter; mensuration of the second section was not possible. On four probable	.25X1
missile tube end caps were on the rail line south of the launch basin, and on	.25X1
meter bulkhead was behind construction hall 3. An unidentified cylinder was on a special-	20/1
purpose railcar near the old fabrication shed on (Figure 12). The cylinder resembled a	√25X1
large cable spool and was in diameter at the center and in diameter at the	25X1
edge. The cylinder's size and location within the shipyard indicate that it is probably related to	23/(1
submarine construction. On a missile tube support structure (formerly referred to as a	25 X 1
possible missile bay internal-deck-level subassembly) was on the rail line leading into fabrication	25/(1
building 1. On three missile tube support structures (two shown on Figure 13) were in	25 X 1
the pressure hull staging area behind construction hall 1, and a two-hole plate associated with the	20 / I
Typhoon SSBN was on the rail line next to construction hall 1. On a missile tube support	25 X 1
structure was on the rail line south of the launch basin (Figure 14). An apparent staging of these	23/1
missile tube support structures occurred (high count of seven seen) approximately 4 months prior	
to the launch of the first Typhoon SSBN in September 1980; ³ the structures were moved shortly	
after the launch of the Typhoon. The observation of the above structures and the launch prepara-	
tions in front of launch rail 3 indicate that the launch of Typhoon SSBN unit 2 will occur in the	
near future. (Continued p. 16)	

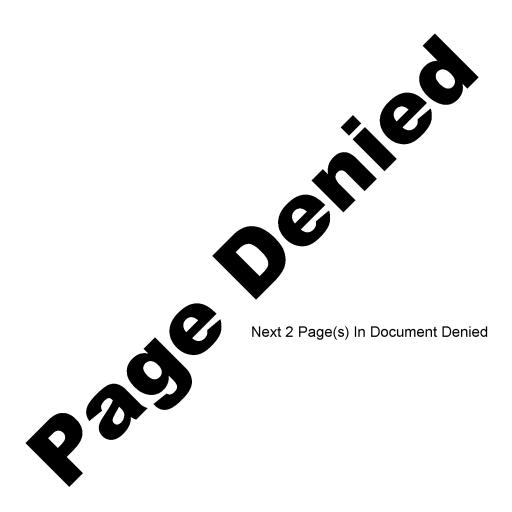
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section, approximately in diameter, was on the launch rail on the domed end section had been launched and was in the side launchway basin. Construction of the	25X1
since the previous activity report,¹ an additional pressure hull section, in diameter and long, has been next to the south staging shed since (Figure 17). A domed end	25X1 25X1
recently. 16. (S/WN) In addition to the probable A SSN pressure hull sections under the staging sheds	
continued on the A SSN in the YFDM at RP 29 (since November 1981) through at least the A SSN had been removed from the YFDM and positioned outboard of a rectangular support barge, where fitting-out continued throughout the remainder of the period (Figure 17). Scaffolding remained around the sail, and the exterior of the hull appeared to have been coated	. 25X1 . 25X1
15. (S/WN) Hull maintenance or possibly the application/repair of the anechoic coating	
14. (S/WN) The Oscar SSGN, operating with the Northern Fleet since late October 1981, was at the main quay on Figure 16). No significant topside activity was observed, and by the Oscar had departed the complex.	25X1 25X1
Other Submarine Activity	
all utility connections and the portable scaffolding had been removed, and by the D-II SSBN had been removed from the basin and repositioned at the main fitting-out quay at Shipyard 402, where maintenance/repair continued.	25X1
the ship-lifting basin at Shipyard Yagry Island for hull maintenance and possible reactor work. An RSB was positioned alongside and was connected to the reactor area of the submarine. By	25X1
13. (S/WN) Maintenance/repair was continuing on the D-II SSBN that arrived at the ship-yard in early December 1981. Between the D-II was placed on the north ledge of	25 X 1
12. (S/WN) No launch preparations related to D-series SSBNs were observed. The flotation device supports and transfer dollies used in the launch of D-III SSBN unit 14 from launch rail D (Figure 15) remained in position throughout the reporting period.	
again at the fitting-out quay on	25X1
undergoing deperming at the calibration pier; on this SSBN was at RP 27 undergoing maintenance and adjustments. After additional sea trials on this D-III SSBN was	25X1 25X1
fitting-out/sea trials workup between D-III SSBN unit 14 had departed the complex on its initial sea trials by a D-III SSBN (probably unit 14) was	25X1 25X1
in place since the submarine was rolled out of the construction hall) had been removed as was the temporary scaffolding placed atop the upper rudder between After additional	25 X 1
a submarine (probably D-III SSBN unit 14) was at the calibration pier for deperming. By the scaffolding over the sail and the temporary covers over the missile bay (which had been	25X1
the fitting-out quay at RP 27 (Figure 4) where fitting-out continued through at least	25X1 25X1
the submarine was being maneuvered into the deep-water portion of the	25X1
11. (S/WN) D-III SSBN unit 14 remained on launch rail D through at least On flotation devices were being attached to the sides of the submarine, and on	25X1 25X1



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segments with a combined length of When the submersible was placed in the hall for overhaul/repairs/modifications between its overall length was approximately The specific reason for removing the pressure hull segments from the hall is not clear; however, their removal could be for the launch of a vessel occupying the forward position on buildingway B.	25X1 25X1 25X1
18. (S/WN) Between the Spoonbill YRD (associated with the delivery of newly constructed submarines from Gorkiy Shipyard 112, was inside the YFDM at the east quay for maintenance/repairs (Figure 11). By the YRD had been removed from the YFDM and remained at the east quay. No major structural changes or widening of the well of the YRD was observed. After wintering-over at the east quay, the Blunt Bow YRD (associated with	25X1 25X1 25X1
the delivery of V-class SSNs from Leningrad Shipyard Admiralty, was repositioned at Naval Base West between the stern plane protectors were attached to the sides of the YRD, suggesting the future transit of a submarine via the inland waterway system.	25X1 25X1
Construction	
19. (S/WN) Construction continued on the quays adjacent to the powerplant, the fitting-out quay for the Typhoon SSBN, and the numerous fabrication and support buildings throughout the shipyard. Between a bridge crane was erected on the east end of the pressure hull staging area. By nine arched-roof panels had been installed on the launch dock associated with construction hall 3, and 10 additional panels had been constructed and were ready for installation on the dock (Figures 2—6, 10, 15, and 17). When installed, these 19 panels could span approximately 104 meters of the 195-meter launch dock. Components for additional panel construction were adjacent to construction halls 2 and 3 and on the south side of the launch basin.	25X1 25X1
Shipyard Yagry Island	
20. (S/WN) Three D-I SSBNs were in various stages of overhaul and refueling at the shipyard between	25X1 25X1 25X1 25X1
base in the near future. Preliminary overhaul work was continuing throughout the period on the D-I SSBN that arrived at the NSSSF between the D-I SSBN was repositioned at the main quay at Shipyard Yagry Island (Figure 18), where scaffolding was placed around the sail and reactor area. By the reactor access plate had been removed and the pressure hull penetrated. Between the D-I SSBN was repositioned at the NSSSF, where preliminary overhaul work was ongoing in the reactor area and on the missile tubes for the remainder of the period. This submarine will probably be placed inside one of the repair halls when space becomes available.	25X1 25X1 25X1 25X1

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21. (S/WN) Two Y-I SSBNs were in various stages of overhaul and refueling. Overhaul and refueling of the Y-I SSBN in the north bay of repair hall 2 since was continuing. Between the Y-I SSBN which had been undergoing overhaul and refueling in the north bay of repair hall 1 since was removed from the repair hall and positioned on the north ledge of the ship-lifting basin. Between the Y-I was removed from the ledge of the basin and underwent post-overhaul fitting-out at the west quay through 16 SS-N-6 ballast cans were on the quay adjacent to the submarine, and by this submarine had either departed the complex on sea trials or possibly deployed to its Northern Fleet operating base. On a Y-I SSBN was under tow in the estuary next to the NSSSF, and on it was at RP 11 offloading SS-N-6 ballast cans. It could not be determined if this submarine was the recently overhauled unit or a new arrival intended for overhaul and refueling.	25X1 25X1 25X1 25X1 25X1 25X1 25X1
22. (S/WN) Preliminary overhaul and refueling of the E-II SSGN that arrived at the NSSSF between was continuing through the E-II had been repositioned on the north ledge of the ship-lifting basin (Figure 18), and between it was placed inside the south bay of repair hall 1 for overhaul and refueling. Concurrently with the placement of this E-II SSGN in the repair hall, another E-II SSGN, that had occupied the repair hall since was removed from the repair hall and positioned at the main quay. Post-overhaul fitting-out and final refueling of this submarine continued through	25X1 25X1 25X1 25X1 25X1
23. (S/WN) An F SS, usually berthed at Naval Base West, was at the shipyard for minor maintenance/upkeep between the E-II SSAN (formerly designated 402T) was at RP 13 (Figure 19); no significant topside activity was observed. By the submarine had been repositioned on the south ledge of the shiplifting basin. Portable scaffolding platforms were placed alongside the bow and immediately aft of the sail. Temporary walkways were attached to the sides of the hull near the removed number 1 missile tubes. A canvas cover was over the forward portion of the sail, and canvas was draped on the lower portion of the hull forward of the sail (Figure 18). Although no outer-hull plating was removed, possible deck covering material was removed from an area forward of the sail and in the area of the machinery spaces. Repairs/overhaul/modifications continued for the remainder of the period.	25X1 25X1
24. (S/WN) Dismantled Y-class SSN units 1 and 2 were alongside the main quay throughout the period, with no significant topside activity observed (Figures 18 through 20). Y-class SSN unit 5 (with its detached missile bay directly astern) remained on the north ledge of the ship-lifting basin through at least [Figure 20]. By unit 5 had been placed in the north bay of repair hall 1, and its detached missile bay had been positioned on the open repairway with the transverser carriage aligned with the missile bay. On the detached missile bay was no longer observed, and the transverser carriage was aligned with the north bay of repair hall 1 (Figure 19), indicating that the missile bay had been positioned inside the repair hall astern of the submarine. This is the fourth time that Y-class SSN unit 5 has occupied one of the repair halls since its dismantlement was completed on however, it is the first time that its detached missile bay has accompanied the submarine into the repair hall. The missile bay from unit 5 is the only missile bay from the eight dismantled Y-class SSNs that has not been completely dismantled. The movement of the missile bay into the repair hall (Figure 20) and the plating-over of the numbers 1 and 8 missile tubes, in addition to the framing-over of the plating, probably indicate that some future use of the missile bay is intended. However, it is not probable that the	25X1 25X1 25X1

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cranes inside	vill be reinserted into the ethe repair hall is not fe tinue to be accomplished	easible, and any moveme	Lifting of the missent of the missile occupancy of the r	bay will most
	Repair Hall/Position	Occupant	Since	
	No 1/north bay	Y-class SSN (unit 5 and missile bay)		
	No 1/south bay	E-II SSGN		
	No 2/north bay No 2/south bay	Y-I SSBN		
	NO 2/ SOUTH Day	D-I SSBN		

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25. (S/WN) The dismantlement of Y-class SSN unit 8 was completed between	25V1
when the missile bay had been completely removed and the bow and stern sections of the submarine rejoined. Between Y-class SSN unit 8 was removed from the	25 X 1 25 X 1
south ledge of the ship-lifting basin and positioned outboard the D-LSSRN at PP 11 (Figure 19). A	20, ()
rectangular shed was over the reactor/machinery compartments, and water was being numbed	25X1
from the hull. Between Y-class SSN unit 8 was positioned outboard Y-class SSN unit 7 at the NSSSF, where no significant activity was observed for the remainder of the period.	23/1
26. (S/WN) Construction in the area west of the shippard was continuing throughout the	
period, with the second infee-day fabrication/subassembly building in the late stage of construct	
will be an open repairway, instead of a covered repair hall. This area, previously reported as the	
construction site of repair nall 3, will now be reported as the open repairway. Most many at all	
crane from outside the south wall of the ship-lifting basin (Figures 18 through 20) commenced between and was completed between	25%1
and was completed between	25 X 1
Nuclear Submarine Special Support Facility	
27. (S/WN) Preliminary overhaul and refueling of the Y-I SSBN that arrived at the facility between was proceeding at a slow page throughout the page I. P.	05V4
was proceeding at a slow pace throughout the period. By	25X1
platforms had been positioned around the reactor compartments (Figure 21). Minor work was	25 X 1
ongoing in various missile tubes and the VLF buoy well throughout the period.	
28. (S/WN) Y-class SSN unit 7 remained at the quay throughout the period with no significant activity observed (Figure 21). Concurrently with the distribution of the period with no significant activity observed (Figure 21).	
cant activity observed (Figure 21). Concurrently with the departure of D-III SSBN unit 14 from the complex for sea trials between a probable Y-I SSBN arrived at the NSSSF. Image	25 X 1
interpretability, clouds, and haze precluded the positive identification of the submarine and the	
status of the missile tubes. On the submarine was identified as a Y-I SSBN, and all 16 missile tube doors and caps were open (Figure 21) satisfying the initial stage of dismantlement. No	25 X 1
additional distribution activity was observed for the remainder of the poriod. When dismonter	
ment is completed, this submarine will be designated Y-class SSN unit 9.	
29. (S/WN) A modified V-III SSN was at the quay at RP 1 between This V-III SSN was modified by the addition of an unidentified structure on the walking deck immediately	25 X 1
long and approximately high, has a width	25 X 1
that tapers from at the bottom to at the ton 4 A review of past imager.	25 X 1
Although the function of the structure is not known, its shape and location suggest	25 X 1
that it serves a sensor-related rather than a weapons-related function.	
30. (S/WN) During the reporting period, the aft control surface of A SSN unit 1 remained at	
the area west of the quay, with no activity observed. Unidentified activity was ongoing on the stern section of A SSN unit 1 west of the quay. A gangway was positioned between the quay and the stern section. Security screens on the month of the stern section.	
the stern section, security screens on the north side and a fug on the court side of the true	
bbscure the ground-level view of the stern section. Construction was continuing on the waste creatment plant northwest of the facility, and the plant began partial operations. Dredging operations were opening at the partial operations.	
cons were ongoing at the northeast end of the facility between	25X1
	20/(1

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31. (S/WN) Missile-asseporting period included the	ociated combatants not	usually observed at the base during this re- one Nanuchka III PGG, one modified	l
Tarantul I PGG on, a	nd one Muna YE on	The Nanuchka and Tarantul were	!

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25X1 25X1 25X1

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the Manuchka a	a Pauk PG, which was observed departing the complex in the wake of probably and Tarantul on The arrival of an additional target barge on
indicates that th probable missile Transfer Area Ne	e Nanuchka and Tarantul had probably been transferred to the White Sea for -firing activity. The Tarantul and Pauk were observed at the Leningrad Floot
32. (S/WN) ity of the SLBM	An SS-NX-20-associated 19-meter railcar (Figure 22) was in the immediate vicin-loading facility throughout the period. No use of the six probable SS-NX-20 radles was observed during the reporting period; however, three of the cradles
	g sample of the Gradies

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25X1

25X1

25X1

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were repositioned alongside the erector (Figure 22).	
33. (S/WN) No significant activity was observed on the Z-V SSB during the period. Portions of the sail and outer-hull plating were still removed, and the two SS-N-4 missile tubes were still in place.	
34. (S/WN) Construction of the second lattice tower was continuing throughout the period. The base section of the tower (Figure 22) had arrived at the loading facility by Cables have been attached to the legs of the tower base, indicating that it will be erected in the near future. Improvements to the quays were continuing throughout the reporting period.	25 X 1
REFERENCES	
IMAGERY	•
(S/WN) All applicable satellite imagery acquired from was used in the preparation of this report. The imagery provided the most recent, usable coverage and coincides with the information cutoff date of this report.	25X1 25X1
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1. NPIC. RCA-09/0008/82, Activity at Severodvinsk Shipyard Complex, 1 August – 31 December 1981 (5), Jun 82 (TOP SECRET	25 X 1 25 X 1
2. DEFSMAC. 2/DQ/287-82, Second At-sea SS-NX-20 Launch Conducted from the Southern White Sea to Kamchatka or S), 291335Z Jun 82 (SECRET/	<i>2</i> 5X1
3. NPIC. IAR-0072/81, Typhoon SSBN Unit 5 Probably in Early Stage of Construction at Severodvinsk Shipyard 402, USSR (S), May 81 (TOP SECRET	25 X 1
4. NPIC. Z-15656/82, Modified Victor-III SSN, Guba Litsa Submarine Base South, USSR, Jul 82 (SECRET)	25X1 25X1
*Extracted information is classified SECRET	25 X 1
**Extracted information is classified SECRET.	
REQUIREMENT	
COMIREX J02 Project 542046J Distribution 86-004	
(S) Comments and queries regarding this report are welcome. They may be directed to Soviet Strategic Forces Division, Imagery Exploitation Group, NPIC,	25X1 25X1

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